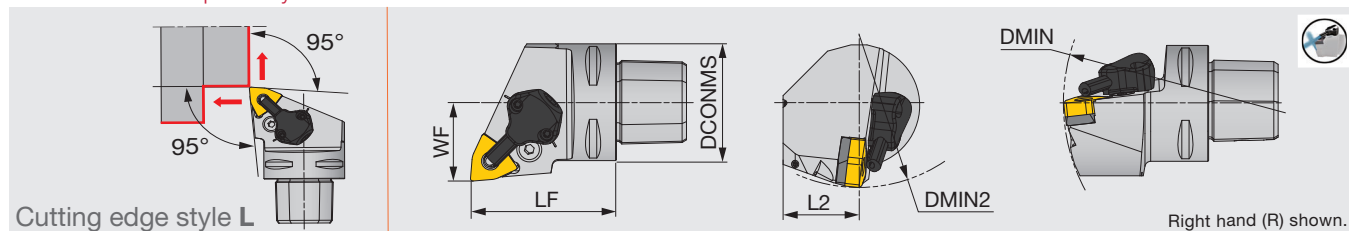


Lever-lock toolholder with TungCap connection, for negative 80° trigon inserts, with high pressure coolant capability



Designation	DCONMS	LF	L2	WF	DMIN	DMIN2	RE**	Insert
C4PWLNR/L27050-0604-CHP	40	50	25	27	140	110	0.8	WN**0604...
C4PWLNR/L27050-08-CHP	40	50	25	27	140	110	0.8	WN**0804...
C6PWLNR/L45065-08-CHP	63	65	41	45	190	110	0.8	WN**0804...

**RE: Standard corner radius

SPARE PARTS FOR P-TYPE

Designation	Shim	Clamping screw	Wrench1	Spring pin	Lever
C*PCLNR/L**-12-CHP	LSC42	LCS4	P-3	LSP4	LCL4
C*PWLNR/L**-08-CHP	LSW42BL	LCS4	P-3	LSP4	LCL4
C*PDJNR/L**-15-CHP	LSD43A	LCS4	P-3	LSP4	LCL4
C*PCLNR/L**0904-CHP	LSC317	LCS3	P-2.5	LSP3	LCL33
C*PWLNR/L**0604-CHP	LSW312	LCS3	P-2.5	LSP3	LCL3
C*PDJNR/L**1104-CHP	ELSD32	LCS3	P-2.5	LSP3	LCL33L

COOLANT SET

Designation	Coolant unit	Mounting screw	Wrench2	O-ring
C*PCLNR/L**-CHP	CU-CW-CHP	SRM3	T-8F	OR6.4X0.9N
C*PWLNR/L**-CHP	CU-CW-CHP	SRM3	T-8F	OR6.4X0.9N
C*PDJNR/L**-CHP	CU-D-CHP	SRM3	T-8F	OR6.4X0.9N

INSERT SELECTION

P	Application	Precision finishing	Finishing	Medium cutting	Medium to heavy cutting
	Grade	NS9530	GT9530	T9215	T9215
	Chipbreaker shape	TF	TSF	TM	TH
	Cutting conditions	B006			

M	Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T6120	T6130	T6130
	Chipbreaker shape	SF	SM	SH
	Cutting conditions	B008		

K	Application	Finishing	Medium cutting	Medium to heavy cutting
	Grade	T515	T515	T515
	Chipbreaker shape	All-round	All-round	All-round
	Cutting conditions	B010		

S	Application	Precision finishing	Finishing	Medium cutting
	Grade	BX480	AH8005	AH8005
	Chipbreaker shape	T-CBN	HRF	HRM
	Cutting conditions	B014		

H	Application	Precision finishing	Finishing
	Grade	BXM10	BXM20
	Chipbreaker shape	T-CBN	T-CBN
	Cutting conditions	B016	

Reference pages: C-PWLNR/L-CHP: Inserts → **B099 -**, CBN → **B179**
Parts for coolant hose → **C134**